

## 1. Description

HM40N120AT is obtained by advanced Trench Field Stop (T-FS) technology which reduces the conduction loss, improves switching performance, and enhances the avalanche energy. The IGBT is suitable device for UPS, Welding, and high-speed switching.

### KEY CHARACTERISTICS

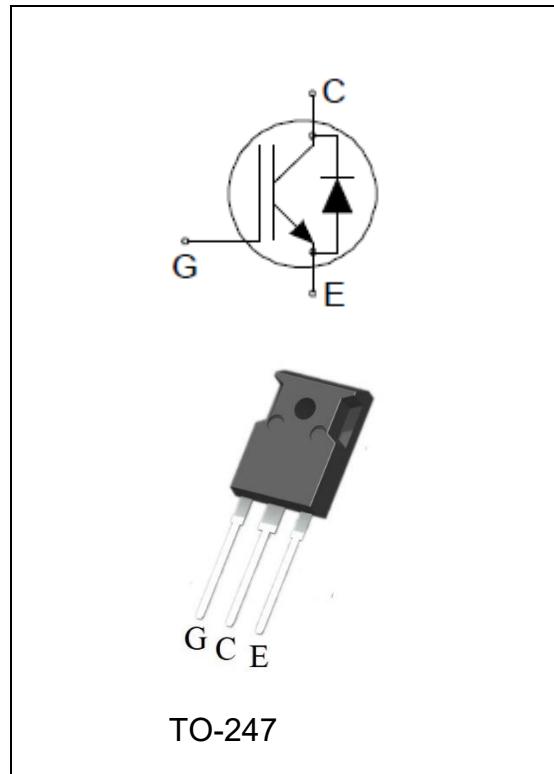
Parameter	Value	Unit
$V_{CES}$	1200	V
$I_c$	40	A
$V_{CE(sat).typ}$	2.0	V

### FEATURES

- Fast Switching
- Low  $V_{CE(sat)}$
- Positive temperature coefficient
- Very soft, fast recovery anti-parallel diode
- RoHS product

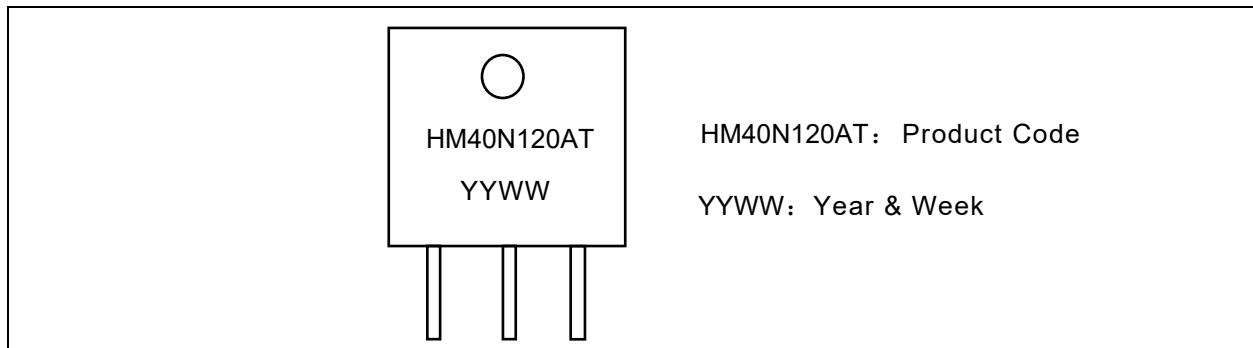
### APPLICATIONS

- UPS
- Welding Converters
- Converters with high switching frequency



## ORDERING INFORMATION

Device Marking	Ordering Codes	Package	Product Code	Packing
HM40N120AT YYWW	HM40N120AT	TO-247	HM40N120AT	Tube



## 2. ABSOLUTE RATINGS

Symbol	Parameter	Values	Units
$V_{CES}$	Collector-Emitter Voltage	1200	V
$I_C$	Collector Current @ $T_c=25^\circ C$	80	A
	Collector Current @ $T_c=100^\circ C$	40	A
$I_{CM}$	Pulsed Collector Current, tp limited by $T_{Jmax}$	160	A
$I_F$	Diode Continuous Forward Current @ $T_c=25^\circ C$	80	A
	Diode Continuous Forward Current @ $T_c=100^\circ C$	40	A
$I_{FM}$	Diode Maximum Forward Current, limited by $T_{Jmax}$	160	A
$V_{GES}$	Gate-Emitter Voltage	$\pm 20$	V
$t_{sc}$	Short circuit withstand time $V_{GE}=15V$ , $V_{CC}\leq 600V$ , Allowed number of short circuits < 1000, Times between short circuits: $\geq 1.0s$ , $T_J \leq 150^\circ C$	10.0	$\mu s$
$P_D$	Power Dissipation @ $T_c=25^\circ C$	367	W
$T_{Jmax}$ , $T_{stg}$	Operating Junction and Storage Temperature Range	150, -55 to 150	$^\circ C$
$T_L$	Maximum Temperature for Soldering	260	$^\circ C$

## 3. Thermal characteristics

Symbol	Parameter	Values	Units
$R_{\theta JC}$	Junction-to-Case (IGBT)	0.34	$^\circ C/W$
$R_{\theta JC}$	Junction-to-Case (Diode)	0.6	$^\circ C/W$
$R_{\theta JA}$	Junction-to-Ambient	40	$^\circ C/W$

## 4. Electrical Characteristics

at  $T_c = 25^\circ C$ , unless otherwise specified

### Static Characteristics

Symbol	Parameter	Test Conditions	Values			Units
			Min.	Typ.	Max.	
$V_{CES}$	Collector-Emitter Breakdown Voltage	$V_{GE} = 0V$ , $I_C = 250\mu A$	1200	--	--	V
$V_{CE(sat)}$	Collector-Emitter Saturation Voltage	$V_{GE} = 15V$ , $I_C = 40A$ $T_J=25^\circ C$ $T_J=100^\circ C$ $T_J=150^\circ C$	--	2.0 2.25 2.35	2.4	V

$V_{GE(TH)}$	Gate Threshold Voltage	$V_{CE} = V_{GE}, I_C = 1\text{mA}$	5.0	5.8	6.5	V
$V_F$	Diode Forward Voltage	$I_F=40\text{A}$ $T_J=25^\circ\text{C}$ $T_J=100^\circ\text{C}$ $T_J=150^\circ\text{C}$	--	2.10	2.80	V
--	--	--	2.00	--	--	
--	--	--	1.90	--	--	
$I_{CES}$	Collector-Emitter Leakage Current	$V_{CE} = 1200\text{V}, V_{GE} = 0\text{V}$	--	--	35	$\mu\text{A}$
$I_{GES(F)}$	Gate-Emitter Forward Leakage Current	$V_{GE} = +20\text{V}$	--	--	200	nA
$I_{GES(R)}$	Gate-Emitter Reverse Leakage Current	$V_{GE} = -20\text{V}$	--	--	-200	nA
Pulse width $t_p \leq 300\mu\text{s}, \delta \leq 2\%$						

## Dynamic Characteristics

Symbol	Parameter	Test Conditions	Values			Units
			Min.	Typ.	Max.	
$C_{iss}$	Input Capacitance	$V_{GE}=0\text{V}$ $V_{CE}=25\text{V}$ $f = 1.0\text{MHz}$	--	3640	--	pF
$C_{oss}$	Output Capacitance		--	168	--	
$C_{rss}$	Reverse Transfer Capacitance		--	89	--	
$Q_G$	Gate charge	$V_{CC}=960\text{V}$ $I_C=40\text{A}$ $V_{GE}=15\text{V}$	--	259	--	nC
$Q_{GE}$	Gate-emitter charge		--	19	--	
$Q_{GC}$	Gate-collector charge		--	181	--	
$I_{C(SC)}$	Short circuit collector current Max. 1000 short circuits, Times between short circuits: $\geq 1.0\text{s}$	$V_{GE}=15.0\text{V}, V_{CC} \leq 600\text{V}$ , $t_{sc} \leq 10\mu\text{s}, T_J \leq 150^\circ\text{C}$		160		A

## IGBT Switching Characteristics, at $T_J=25^\circ\text{C}$

Symbol	Parameter	Test Conditions	Values			Units
			Min.	Typ.	Max.	
$t_{d(on)}$	Turn-on Delay Time	$I_C = 40\text{A}$ $V_{CC} = 600\text{V}$ $V_{GE} = 15\text{V}$ $R_g = 5\Omega$ $T_J = 25^\circ\text{C}$ Inductive Load	--	45	--	ns
$t_r$	Rise Time		--	81	--	
$t_{d(off)}$	Turn-Off Delay Time		--	295	--	
$t_f$	Fall Time		--	40	--	
$E_{on}$	Turn-On Switching Loss		--	3.5	--	mJ
$E_{off}$	Turn-Off Switching Loss		--	1.1	--	
$E_{ts}$	Total Switching Loss		--	4.6	--	

### IGBT Switching Characteristics, at $T_J=150^\circ\text{C}$

Symbol	Parameter	Test Conditions	Values			Units
			Min.	Typ.	Max.	
$t_{d(on)}$	Turn-on Delay Time	$I_C = 40\text{A}$ $V_{CC} = 600\text{V}$ $V_{GE} = 15\text{V}$ $R_G = 5\Omega$ $T_J = 150^\circ\text{C}$ Inductive Load	--	42	--	ns
$t_r$	Rise Time		--	80	--	
$t_{d(off)}$	Turn-Off Delay Time		--	335	--	
$t_f$	Fall Time		--	86	--	
$E_{on}$	Turn-On Switching Loss		--	3.8	--	mJ
$E_{off}$	Turn-Off Switching Loss		--	1.7	--	
$E_{ts}$	Total Switching Loss		--	5.5	--	

### Diode Characteristics, at $T_J=25^\circ\text{C}$

Symbol	Parameter	Test Conditions	Values			Units
			Min.	Typ.	Max.	
$T_{rr}$	Reverse Recovery Time	$I_F = 20\text{A}$ , $di/dt = 200\text{A}/\mu\text{s}$ , $T_J = 25^\circ\text{C}$	--	40	--	ns
$Q_{rr}$	Reverse Recovery Charge		--	251	--	nC
$I_{rrm}$	Reverse Recovery Current		--	8	--	A
$T_{rr}$	Reverse Recovery Time	$I_F = 40\text{A}$ , $di/dt = 200\text{A}/\mu\text{s}$ , $T_J = 25^\circ\text{C}$	--	44	--	ns
$Q_{rr}$	Reverse Recovery Charge		--	320	--	nC
$I_{rrm}$	Reverse Recovery Current		--	10	--	A

### Diode Characteristics, at $T_J=150^\circ\text{C}$

Symbol	Parameter	Test Conditions	Values			Units
			Min.	Typ.	Max.	
$T_{rr}$	Reverse Recovery Time	$I_F = 20\text{A}$ , $di/dt = 200\text{A}/\mu\text{s}$ , $T_J = 150^\circ\text{C}$	--	53	--	ns
$Q_{rr}$	Reverse Recovery Charge		--	264	--	nC
$I_{rrm}$	Reverse Recovery Current		--	17	--	A
$T_{rr}$	Reverse Recovery Time	$I_F = 40\text{A}$ , $di/dt = 200\text{A}/\mu\text{s}$ , $T_J = 150^\circ\text{C}$	--	63	--	ns
$Q_{rr}$	Reverse Recovery Charge		--	353	--	nC
$I_{rrm}$	Reverse Recovery Current		--	18	--	A

## 5. Characteristics Curves

Figure 1. Forward Bias Safe Operating Area

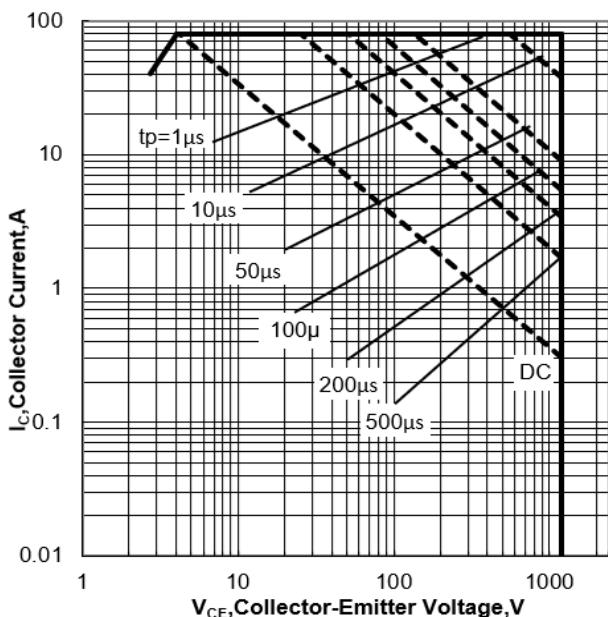


Figure 2. Power Dissipation vs Case Temperature

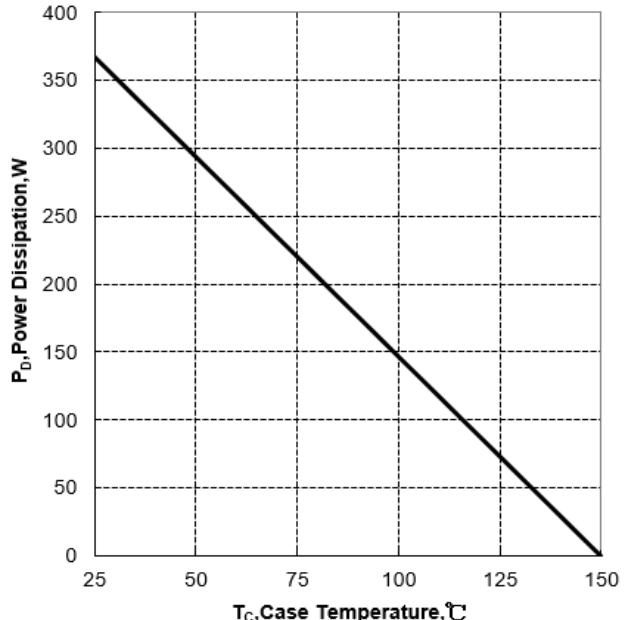


Figure 3. Collector Current vs Case Temperature

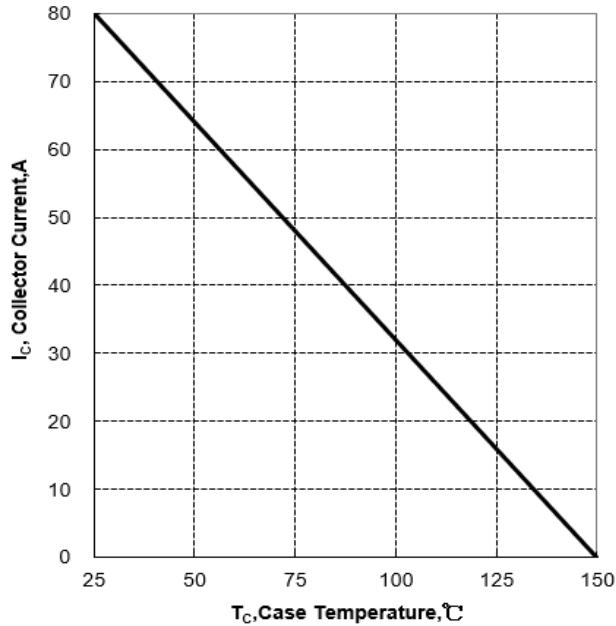
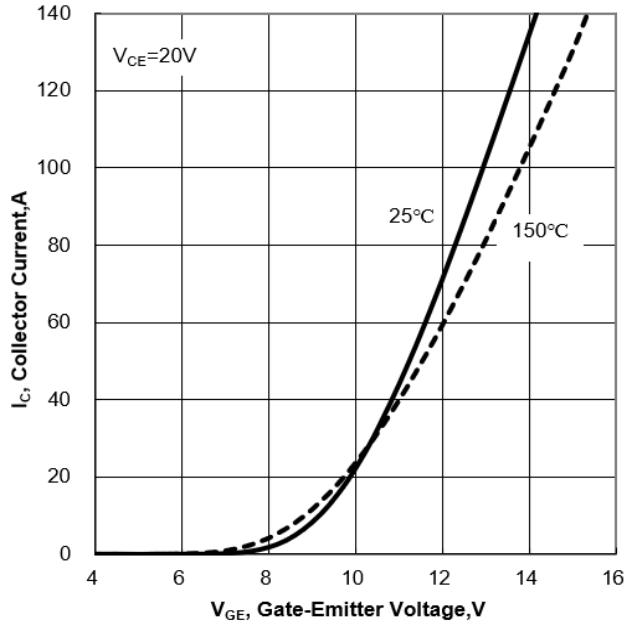
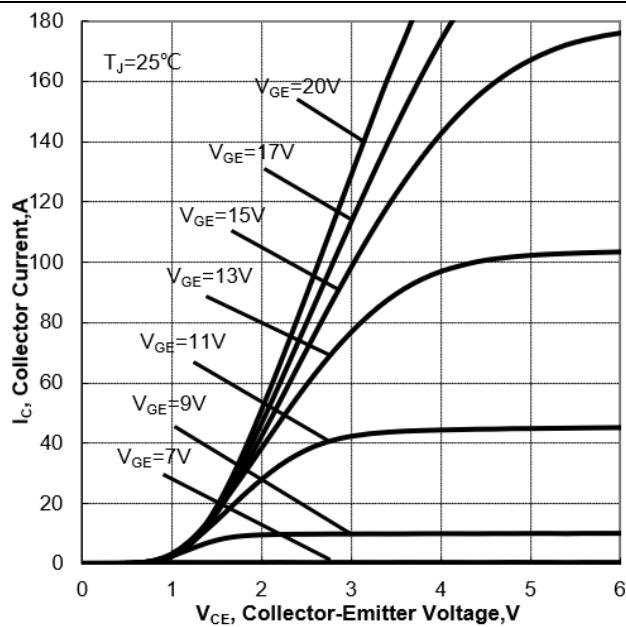


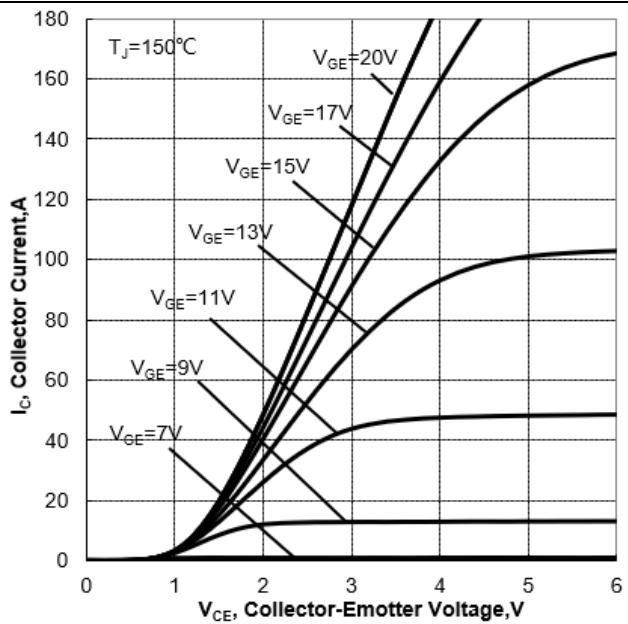
Figure 4. Typical Transfer Characteristics



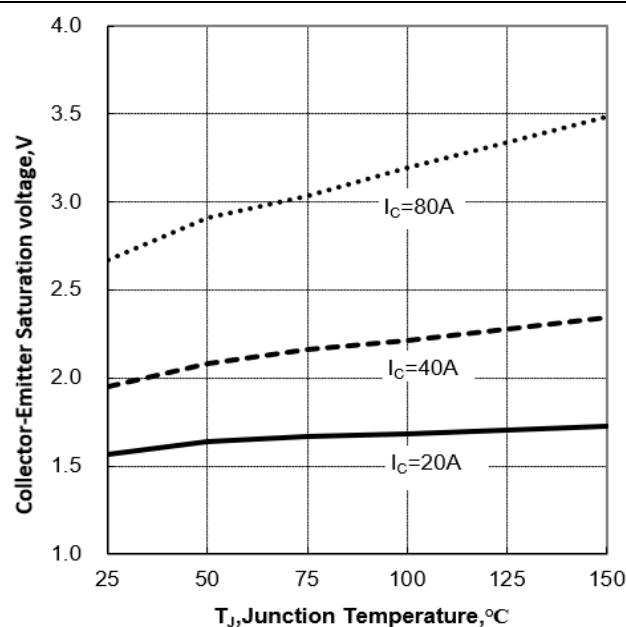
**Figure 5. Typical Output Characteristics  
 $(T_J=25^\circ\text{C})$**



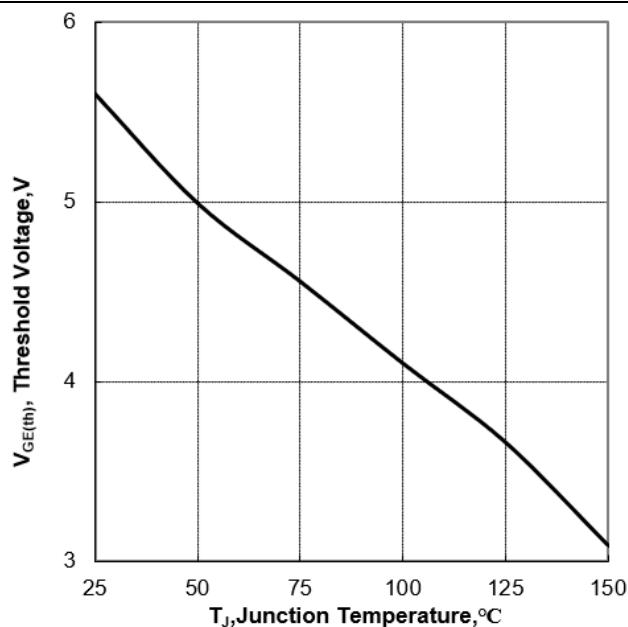
**Figure 6. Typical Output Characteristics  
 $(T_J=150^\circ\text{C})$**



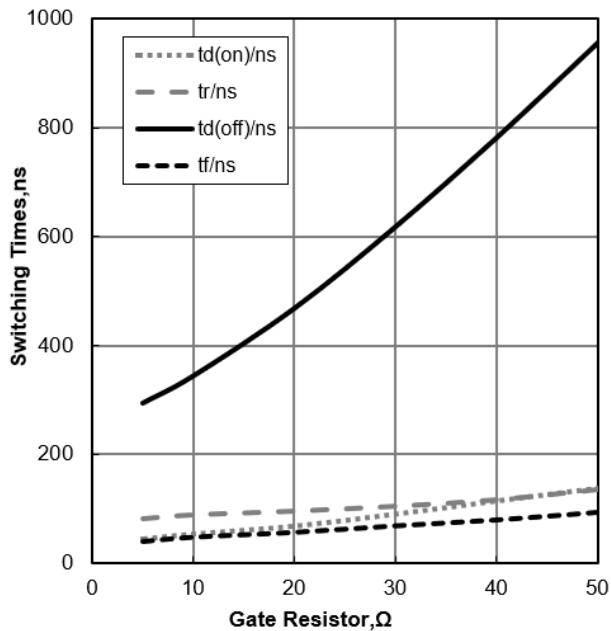
**Figure 7. Typical Collector-Emitter Saturation Voltage vs Junction Temperature**



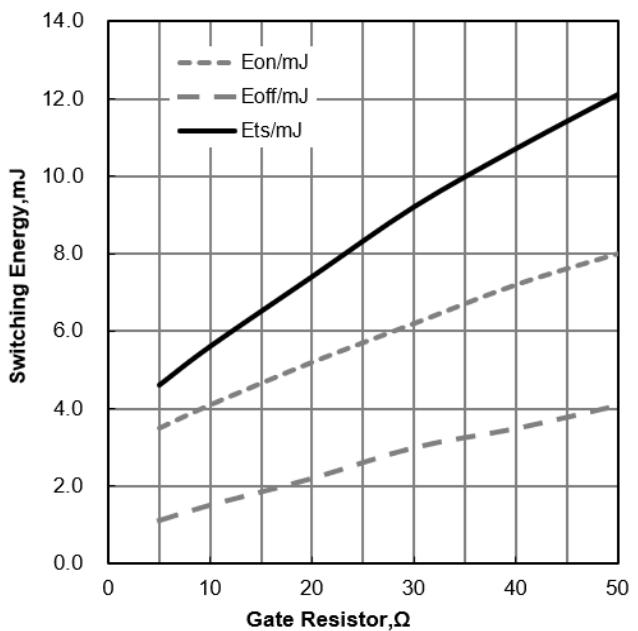
**Figure 8. Typical Gate-Emitter Threshold Voltage vs Junction Temperature**



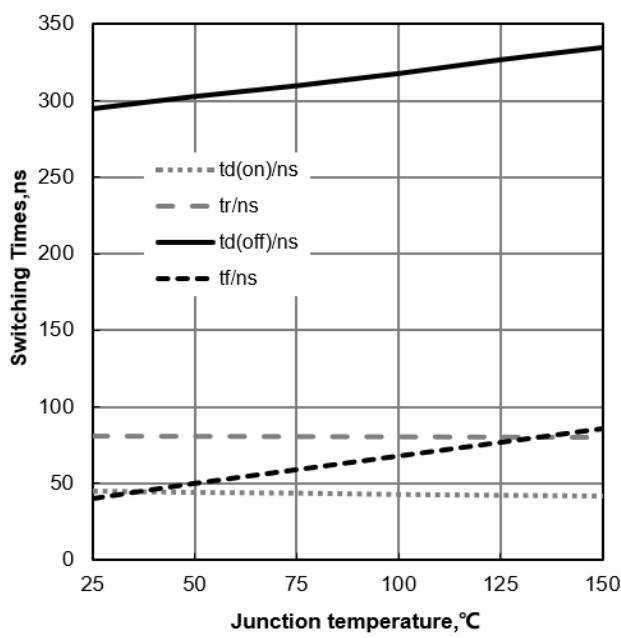
**Figure 9. Typical Switching Times vs Gate Resistor ( $T_J=25^\circ\text{C}$ ,  $V_{CE}=600\text{V}$ ,  $V_{GE}=15/0\text{V}$ ,  $I_c=40\text{A}$ )**



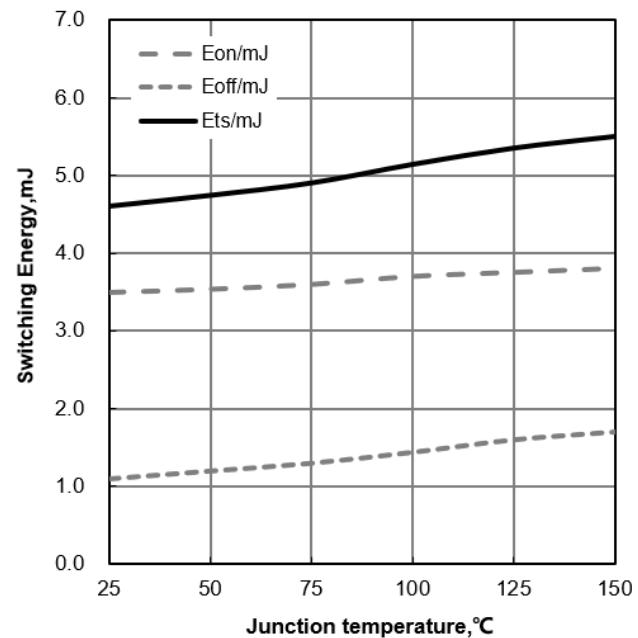
**Figure 10. Typical Switching Energy vs Gate Resistor ( $T_J=25^\circ\text{C}$ ,  $V_{CE}=600\text{V}$ ,  $V_{GE}=15/0\text{V}$ ,  $I_c=40\text{A}$ )**



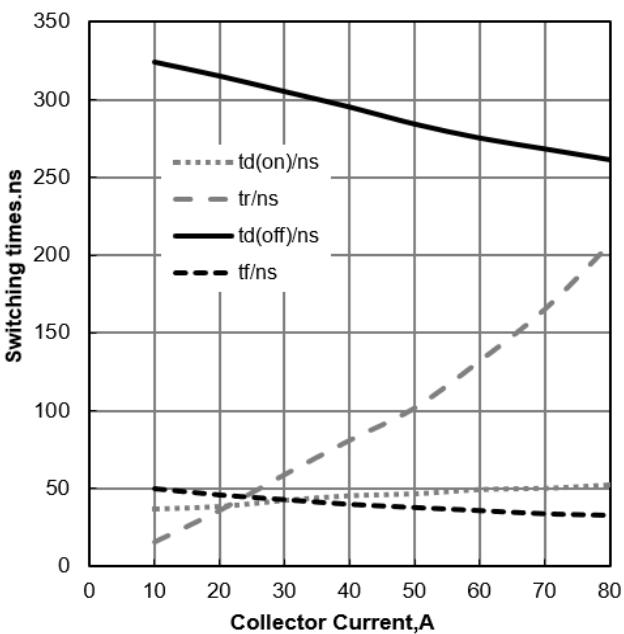
**Figure 11. Typical Switching Times vs Junction Temperature ( $V_{CE}=600\text{V}$ ,  $V_{GE}=15/0\text{V}$ ,  $I_c=40\text{A}$ )**



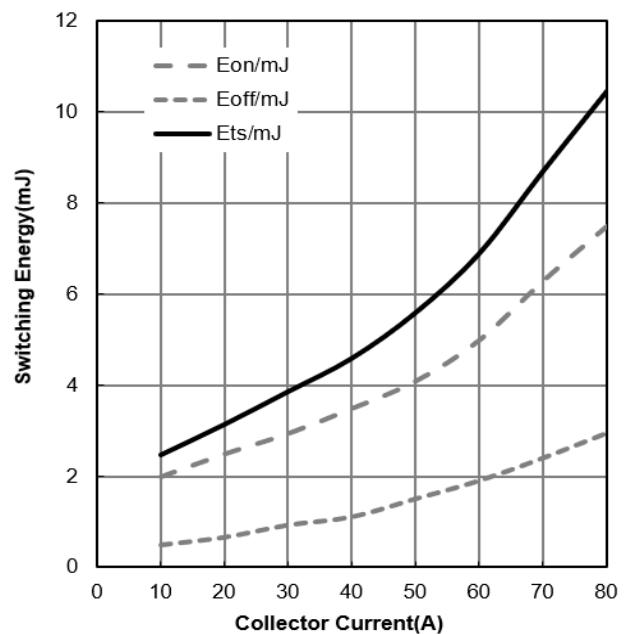
**Figure 12. Typical Switching Energy vs Junction Temperature ( $V_{CE}=600\text{V}$ ,  $V_{GE}=15/0\text{V}$ ,  $I_c=40\text{A}$ )**



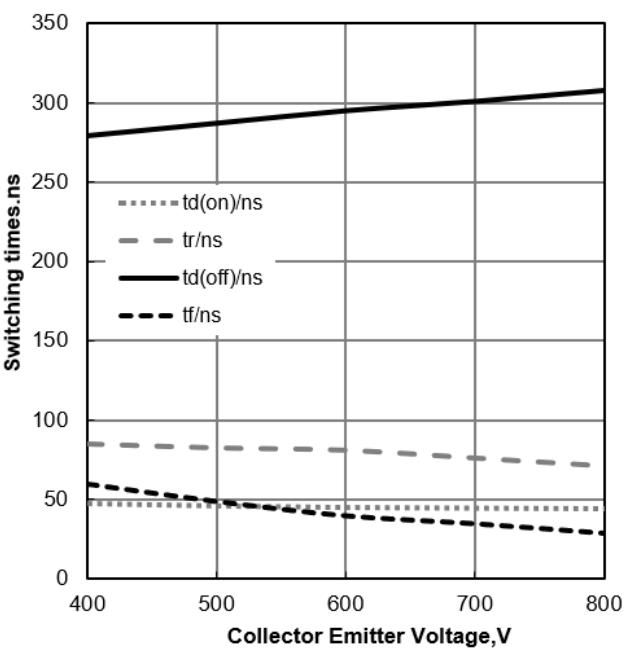
**Figure 13. Typical Switching Times vs Collector Current ( $T_J=25^\circ\text{C}$ ,  $V_{CE}=600\text{V}$ ,  $V_{GE}=15/0\text{V}$ )**



**Figure 14. Typical Switching Energy vs Collector Current ( $T_J=25^\circ\text{C}$ ,  $V_{CE}=600\text{V}$ ,  $V_{GE}=15/0\text{V}$ )**



**Figure 15. Typical Switching Times vs  $V_{CE}$  ( $T_J=25^\circ\text{C}$ ,  $V_{GE}=15/0\text{V}$ ,  $I_c=40\text{A}$ )**



**Figure 16. Typical Switching Energy vs  $V_{CE}$  ( $T_J=25^\circ\text{C}$ ,  $V_{GE}=15/0\text{V}$ ,  $I_c=40\text{A}$ )**

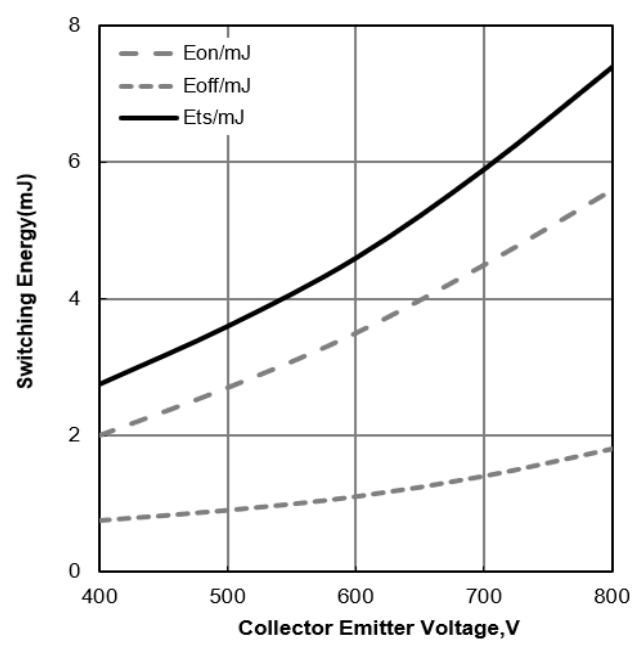


Figure 17. Typical Gate Charge

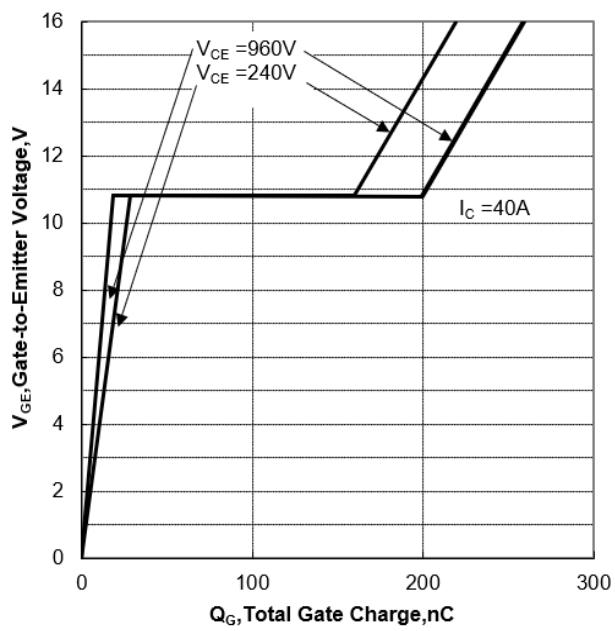


Figure 18. Typical Capacitance vs Collector-Emitter Voltage

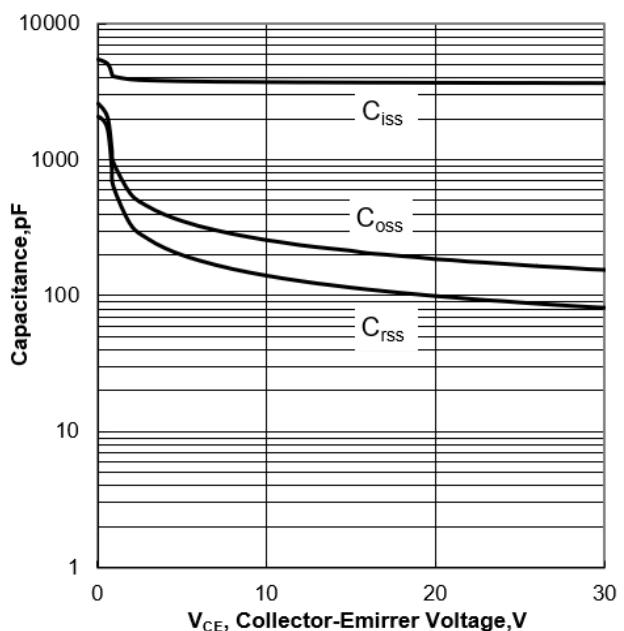


Figure 19. IGBT Transient Thermal Impedance vs Pulse Width

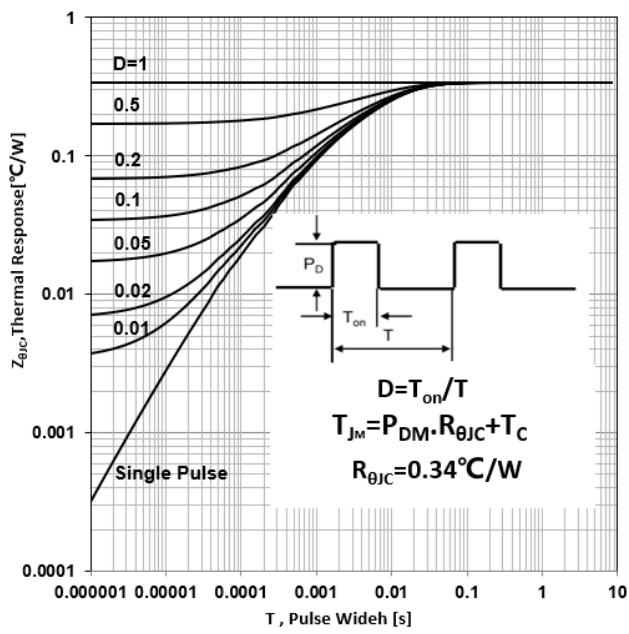
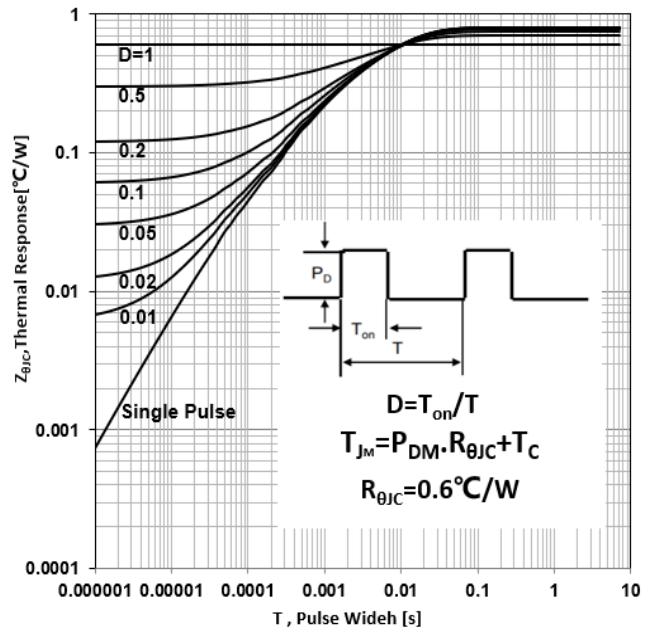
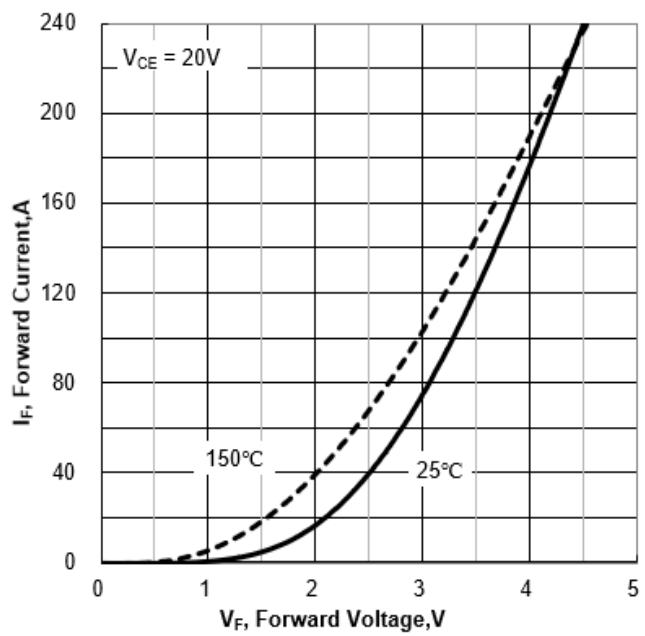


Figure 20. Diode Transient Thermal Impedance vs Pulse Width



**Figure 21. Typical Diode Forward Current vs Forward Voltage**



## 6. Test Circuit and Waveform

Figure 22. Inductive Switching Test Circuit

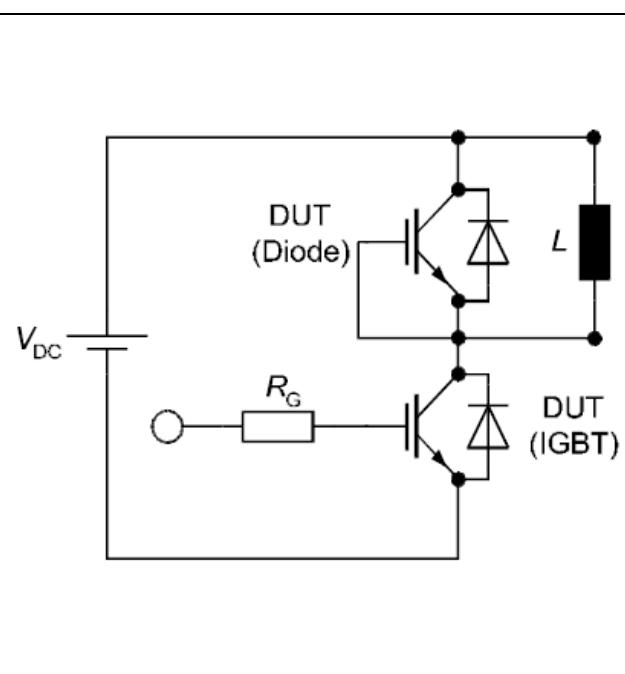


Figure 23. Definition of switching times

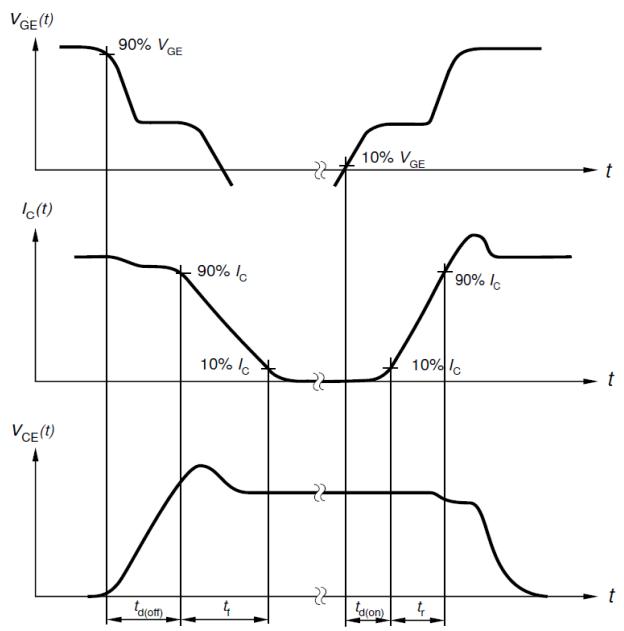


Figure 24. Definition of switching losses

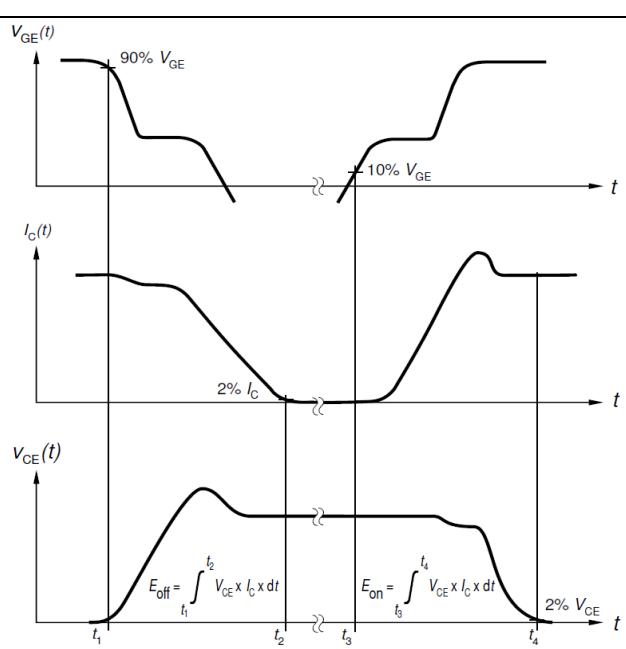
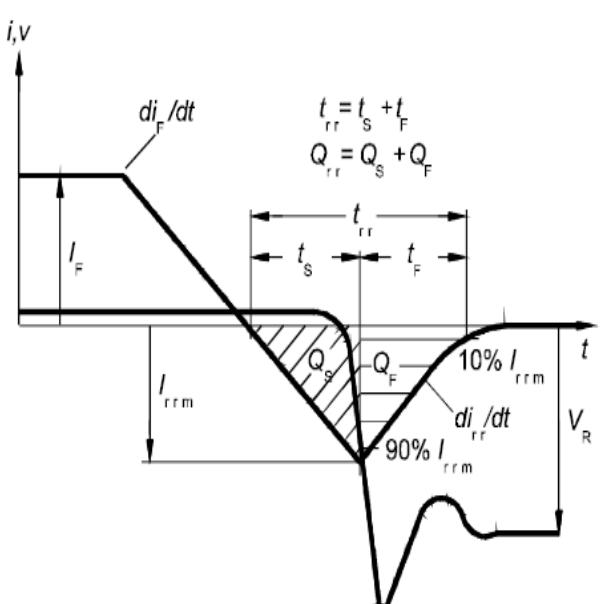
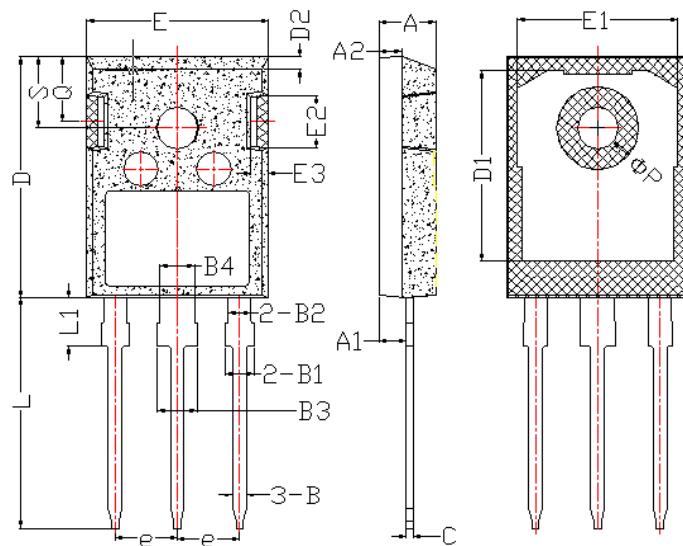


Figure 25. Definition of diode switching characteristics



## 7. Package Description



TO-247 Package

Items	Values(mm)	
	MIN	MAX
A	4.90	5.16
A1	2.27	2.53
A2	1.85	2.11
B	1.07	1.33
B1	1.90	2.41
B2	1.75	2.15
B3	2.87	3.38
B4	2.87	3.13
C	0.55	0.68
D	20.82	21.10
D1	16.25	17.65
D2	1.05	1.35
E	15.70	16.03
E1	13.10	14.15
E2	3.68	5.10
E3	1.68	2.60
e	5.44	
L	19.80	20.31
L1	4.17	4.47
$\Phi P$	3.50	3.70
Q	5.49	6.00
S	6.04	6.30