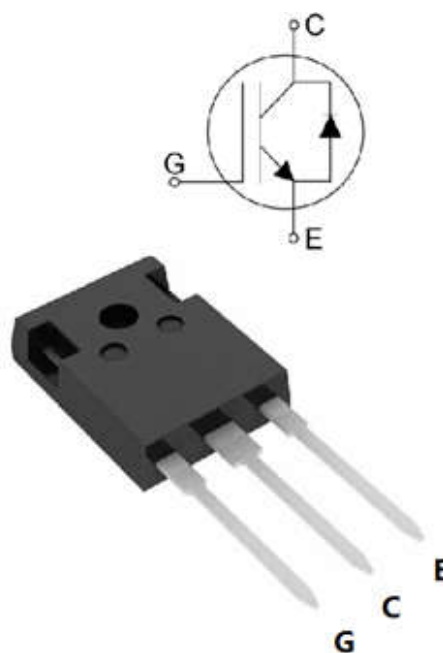


FEATURES

- High breakdown voltage to 1200V for improved reliability
- Trench-Stop Technology offering :
 - Very tight parameter distribution
 - High ruggedness, temperature stable behavior
 - Short circuit withstand time – 10μs
 - Low $V_{CE(SAT)}$
 - Easy parallel switching capability due to positive temperature coefficient in $V_{CE(SAT)}$
- Enhanced avalanche capability

| | | |
|-----------------------------|------|---|
| V_{CE} | 1200 | V |
| I_C | 25 | A |
| $V_{CE(SAT)} \quad I_C=25A$ | 1.65 | V |



APPLICATION

- Frequency Converters
- Motor Drive

| Product | Package | Packaging |
|------------|---------|-----------|
| HM25N120AT | TO247 | Tube |

Maximum Ratings

| Parameter | Symbol | Value | Unit |
|---|-----------|------------------|-------------|
| Collector-Emitter Breakdown Voltage | V_{CE} | 1200 | V |
| DC collector current, limited by T_{jmax} $T_C = 25^{\circ}C$ $T_C = 100^{\circ}C$ | I_C | 50 25 | A |
| Diode Forward current, limited by T_{jmax} $T_C = 25^{\circ}C$ $T_C = 100^{\circ}C$ | I_F | 50 25 | A |
| Continuous Gate-emitter voltage | V_{GE} | ± 20 | V |
| Transient Gate-emitter voltage | V_{GE} | ± 30 | V |
| Turn off safe operating area $V_{CE} \leq 1200V$, $T_j \leq 150^{\circ}C$ | - | 100 | A |
| Pulsed collector current, $V_{GE} = 15V$, t_p limited by T_{jmax} | I_{CM} | 100 | A |
| Short Circuit Withstand Time, $V_{GE} = 15V$, $V_{CE} \leq 600V$ | T_{sc} | 10 | μs |
| Power dissipation , $T_j = 25^{\circ}C$ | P_{tot} | 250 | W |
| Operating junction temperature | T_j | $-40 \dots +150$ | $^{\circ}C$ |
| Storage temperature | T_s | $-55 \dots +150$ | $^{\circ}C$ |
| Soldering temperature, wave soldering 1.6mm (0.063in.) from case for 10s | - | 260 | $^{\circ}C$ |

Thermal Resistance

| Parameter | Symbol | Max. Value | Unit |
|--|-------------------|------------|------|
| IGBT thermal resistance, junction - case | $R_{\theta(j-c)}$ | 0.5 | K/W |
| Diode thermal resistance, junction - case | $R_{\theta(j-c)}$ | 1 | K/W |
| Thermal resistance, junction - ambient | $R_{\theta(j-a)}$ | 40 | K/W |

Electrical Characteristics of the IGBT ($T_j = 25^\circ\text{C}$ unless otherwise specified) :

| Parameter | Symbol | Conditions | Min | Typ | Max | Unit |
|--------------------------------------|---------------|--|--------|-------------|-------------|---------|
| Static | | | | | | |
| Collector-Emitter breakdown voltage | BV_{CES} | $V_{GE}=0V, I_C=250\mu A$ | 1200 | - | - | V |
| Gate threshold voltage | $V_{GE(th)}$ | $V_{GE}=V_{CE}, I_C=250\mu A$ | 5.2 | 6.0 | 6.8 | V |
| Collector-Emitter Saturation voltage | $V_{CE(sat)}$ | $V_{GE}=15V, I_C=25A$ $T_j = 25^\circ\text{C}$ $T_j = 150^\circ\text{C}$ | - - | 1.65 2.0 | 2.05 - | V |
| Zero gate voltage collector current | I_{CES} | $V_{CE} = 1200V, V_{GE} = 0V$ $T_j = 25^\circ\text{C}$ $T_j = 150^\circ\text{C}$ | - - | - - | 100 1000 | μA |
| Gate-emitter leakage current | I_{GES} | $V_{CE} = 0V, V_{GE} = \pm 20V$ | - | - | 100 | nA |
| Transconductance | g_{fs} | $V_{CE}=20V, I_C=20A$ | - | 20 | - | S |

| Parameter | Symbol | Conditions | Min | Typ | Max | Unit |
|---------------------------------|-------------|--|-----|------|-----|------|
| Dynamic | | | | | | |
| Input capacitance | C_{ies} | $V_{CE} = 25V, V_{GE} = 0V,$ $f = 1\text{MHz}$ | - | 2340 | - | pF |
| Output capacitance | C_{oes} | | - | 105 | - | |
| Reverse transfer capacitance | C_{res} | | - | 60 | - | |
| Gate charge | Q_G | $V_{CC} = 960V, I_C = 25A,$ $V_{GE} = 15V$ | - | 135 | - | nC |
| Short circuit collector current | $I_{C(SC)}$ | $V_{GE}=15V, t_{SC} \leq 10\mu s$ $V_{CC}=600V,$ $T_{j, start}=25^\circ\text{C}$ | - | 210 | - | A |

Switching Characteristic, Inductive Load

| Parameter | Symbol | Conditions | Min | Typ | Max | Unit |
|--|--------------|--|-----|------|-----|------|
| Dynamic , at $T_j = 25^\circ \text{C}$ | | | | | | |
| Turn-on delay time | $t_{d(on)}$ | $V_{CC} = 600V, I_C = 25A,$ $V_{GE} = 0/15V,$ $R_g = 12\Omega$ | - | 45 | - | ns |
| Rise time | t_r | | - | 21 | - | ns |
| Turn-on energy | E_{on} | | - | 2.2 | - | mJ |
| Turn-off delay time | $t_{d(off)}$ | | - | 200 | - | ns |
| Fall time | t_f | | - | 93 | - | ns |
| Turn-off energy | E_{off} | | - | 0.75 | - | mJ |

Electrical Characteristics of the DIODE ($T_j = 25^\circ \text{C}$ unless otherwise specified)

| Parameter | Symbol | Conditions | Min | Typ | Max | Unit |
|--------------------------|----------|--------------------------------------|-----|-----|-----|------|
| Dynamic | | | | | | |
| Diode Forward Voltage | V_{FM} | $I_F = 25A$ | - | 3.0 | - | V |
| Reverse Recovery Time | T_{rr} | $I_F = 25A,$ $di/dt = 200A/\mu s$ | - | 180 | - | ns |
| Reverse Recovery Current | I_{rr} | | - | 5 | - | A |
| Reverse Recovery Charge | Q_{rr} | | - | 270 | - | nC |

Fig. 1 FBSOA characteristics

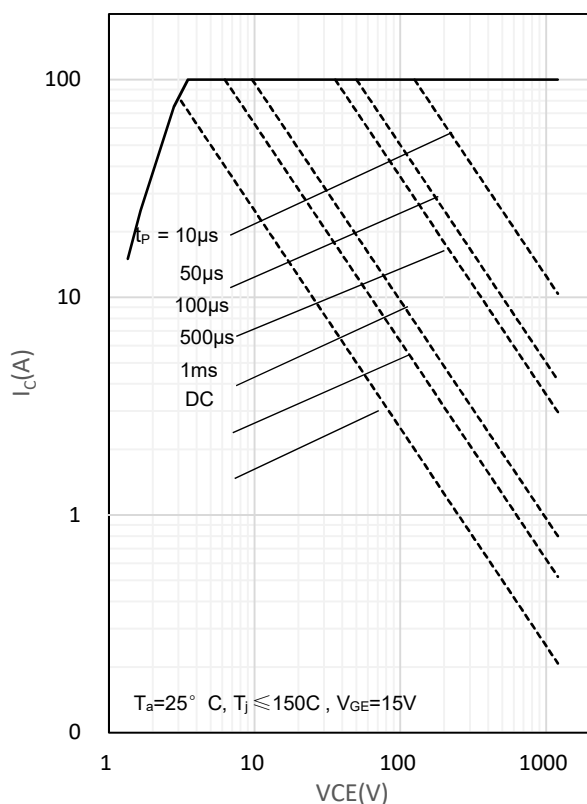


Fig. 2 Load Current vs. Frequency

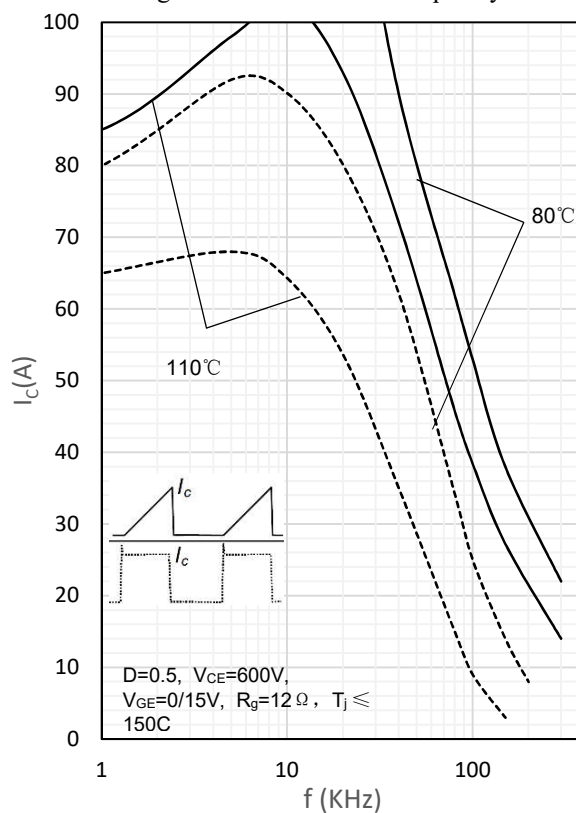


Fig. 3 Output characteristics

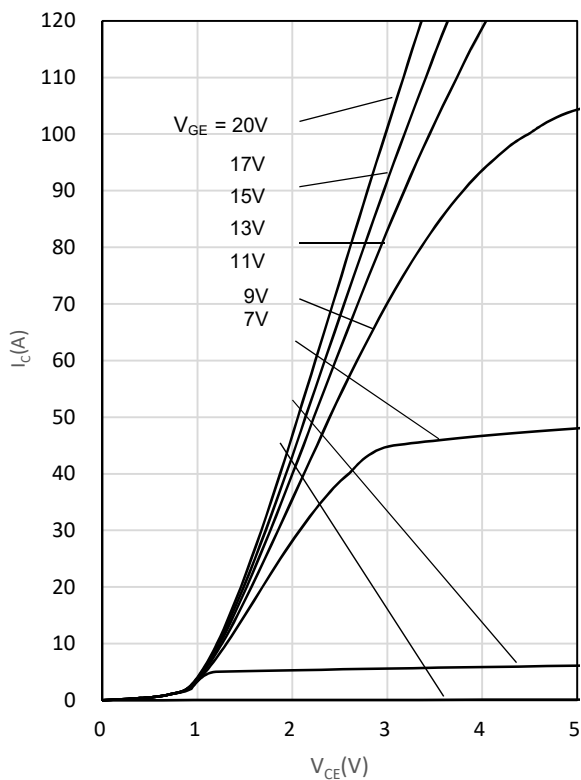


Fig. 4 Saturation voltage characteristics

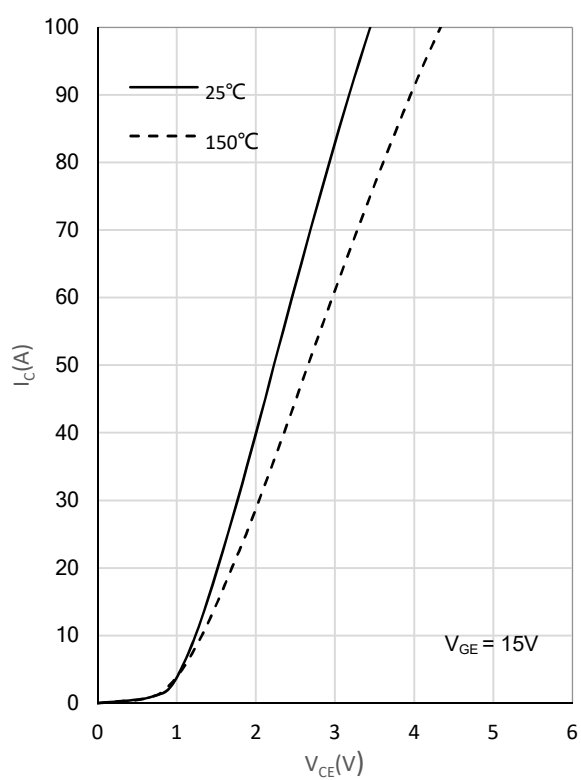


Fig. 5 Switching times vs. gate resistor

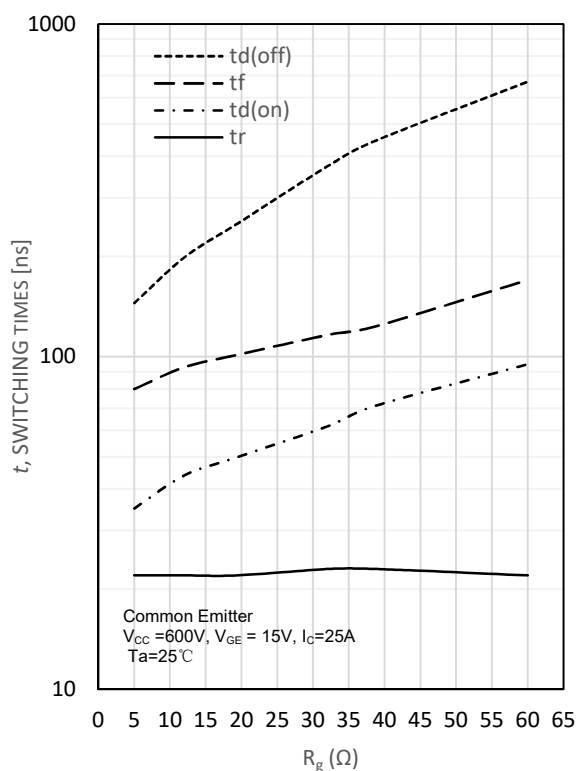


Fig. 6 Switching times vs. collector current

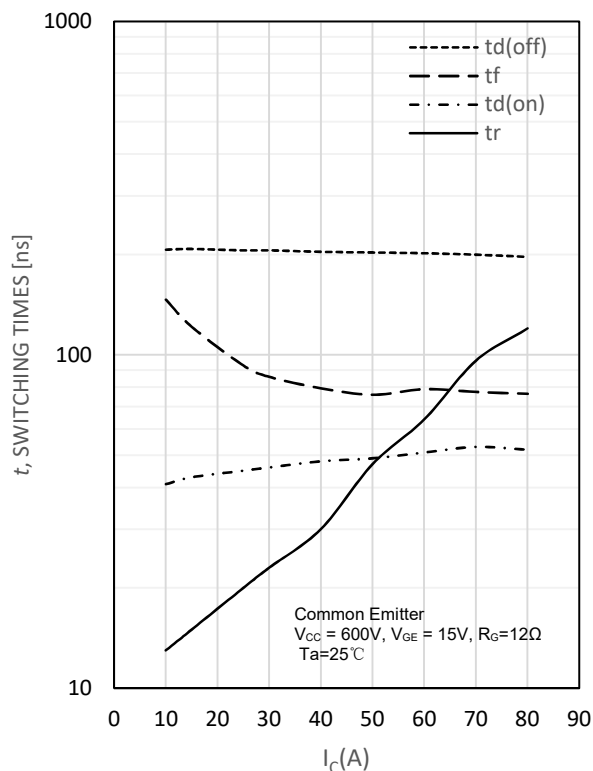


Fig. 7 Switching loss vs. gate resistor

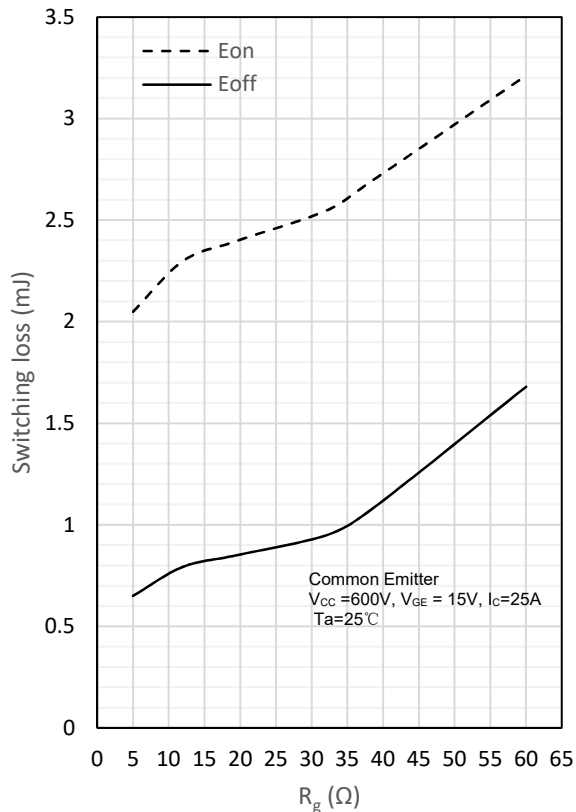


Fig. 8 Switching loss vs. collector current

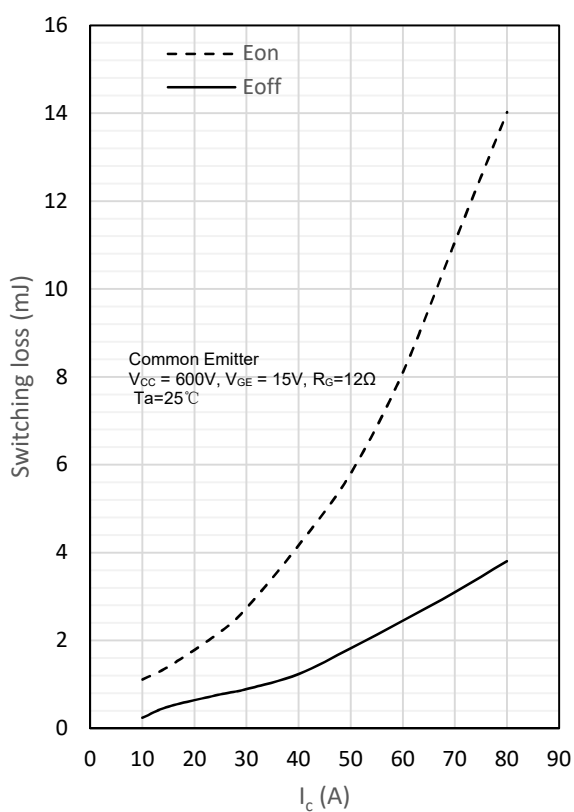


Fig. 9 Gate charge characteristics

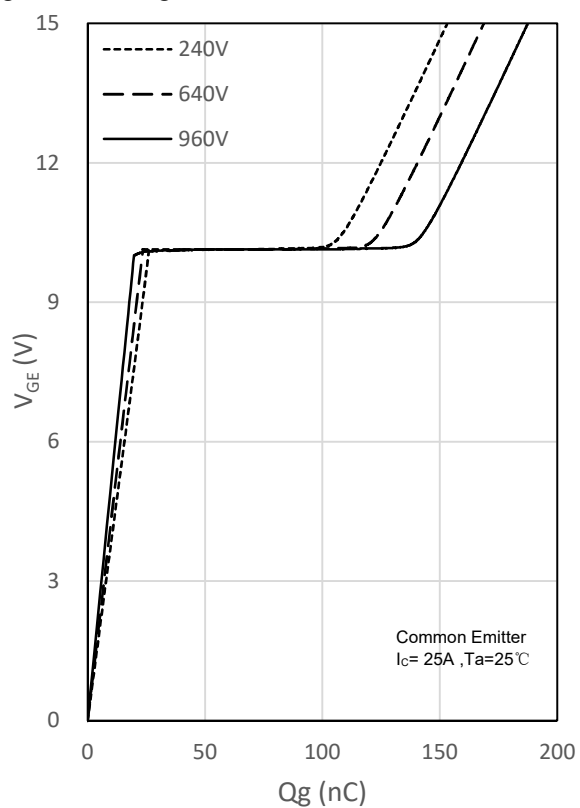
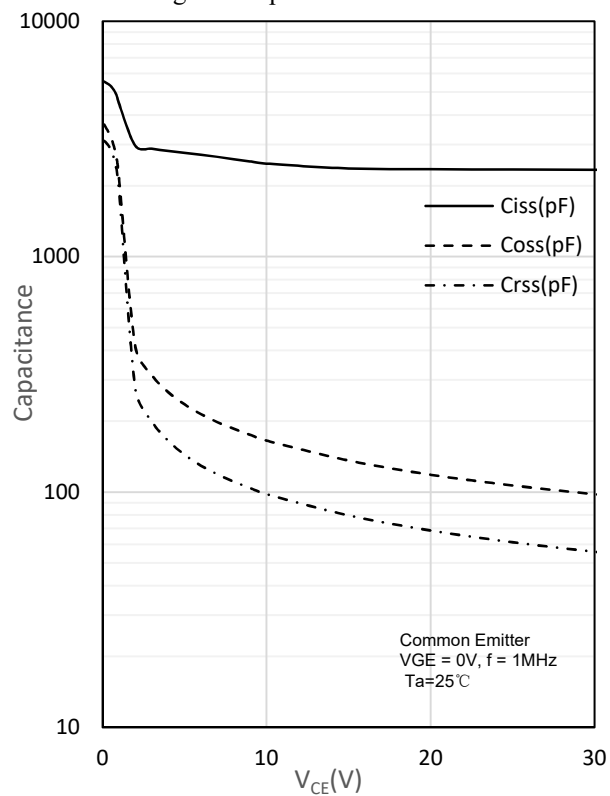
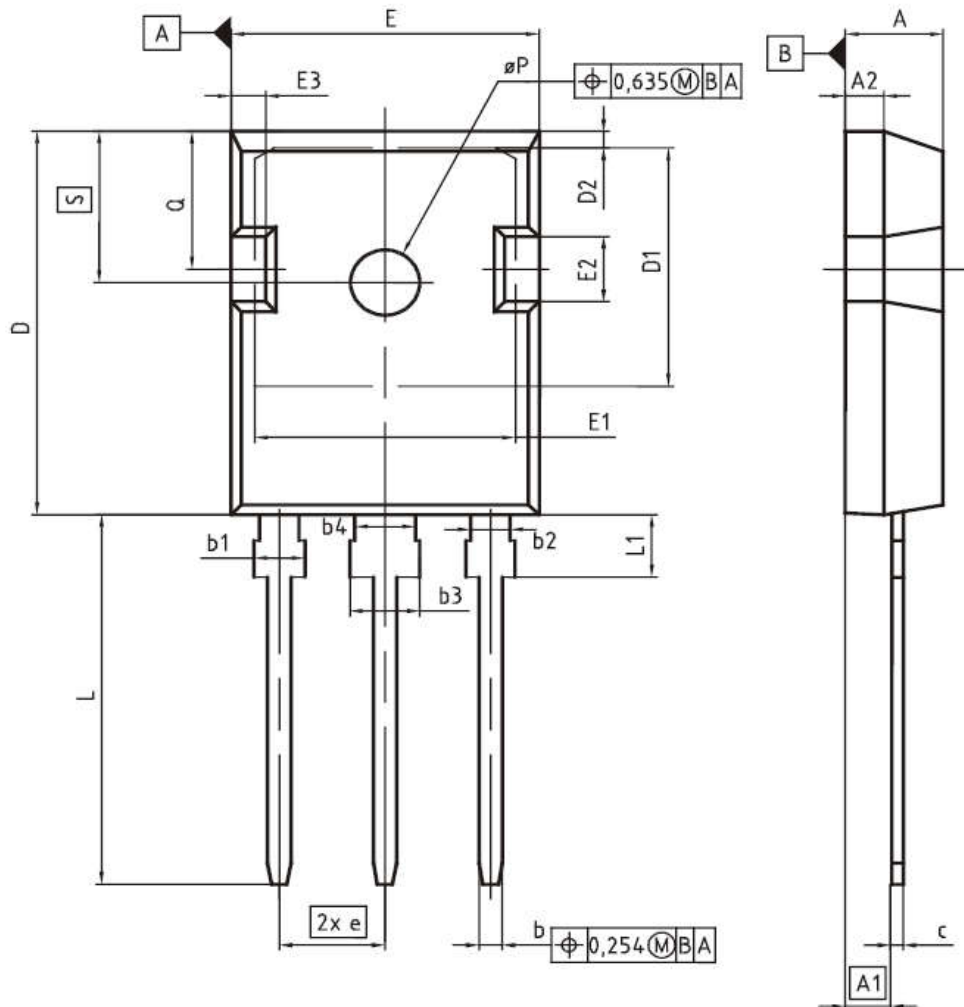


Fig. 10 Capacitance characteristics



PG-TO247-3



| DIM | MILLIMETERS | | INCHES | |
|----------|-------------|-------|-------------|-------|
| | MIN | MAX | MIN | MAX |
| A | 4.83 | 5.21 | 0.190 | 0.205 |
| A1 | 2.27 | 2.54 | 0.089 | 0.100 |
| A2 | 1.85 | 2.16 | 0.073 | 0.085 |
| b | 1.07 | 1.33 | 0.042 | 0.052 |
| b1 | 1.90 | 2.41 | 0.075 | 0.095 |
| b2 | 1.90 | 2.16 | 0.075 | 0.085 |
| b3 | 2.87 | 3.38 | 0.113 | 0.133 |
| b4 | 2.87 | 3.13 | 0.113 | 0.123 |
| c | 0.55 | 0.68 | 0.022 | 0.027 |
| D | 20.80 | 21.10 | 0.819 | 0.831 |
| D1 | 16.25 | 17.65 | 0.640 | 0.695 |
| D2 | 0.95 | 1.35 | 0.037 | 0.053 |
| E | 15.70 | 16.13 | 0.618 | 0.635 |
| E1 | 13.10 | 14.15 | 0.516 | 0.557 |
| E2 | 3.68 | 5.10 | 0.145 | 0.201 |
| E3 | 1.00 | 2.60 | 0.039 | 0.102 |
| e | 5.44 (BSC) | | 0.214 (BSC) | |
| N | 3 | | 3 | |
| L | 19.80 | 20.32 | 0.780 | 0.800 |
| L1 | 4.10 | 4.47 | 0.161 | 0.176 |
| ϕP | 3.50 | 3.70 | 0.138 | 0.146 |
| Q | 5.49 | 6.00 | 0.216 | 0.236 |
| S | 6.04 | 6.30 | 0.238 | 0.248 |